



BUREAU  
VERITAS

Bureau Veritas Certification

## BOC Limited

Forge, 43 Church Street West, Woking, Surrey, GU21 6HT, United Kingdom

*This is a multi-site certificate, additional site(s) are listed on the next page(s)*

*Bureau Veritas Certification Holding SAS - UK Branch certify the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below*

## ISO 9001:2015

### Scope of certification

Manufacturing, packaging and distribution of food grade, high purity, industrial, medical and pharmaceutical gas. Design, project management, supply, installation and maintenance of gas production, storage, pipework, equipment and process solutions. Provision of gas and equipment for oxygen therapy. Formulation of gas filling recipes. Analytical and support services.

Original Cycle Start Date: 01-10-2017

Expiry Date of Previous Cycle: 30-09-2023

Certification / Recertification Audit date: 22-09-2023

Certification / Recertification cycle start date: 18-10-2023

Subject to the continued satisfactory operation of the organisation's Management System, this certificate expires on: 30-09-2026

Certificate No. UK014140

Version: 2

Issue date: 31-10-2023

MARIBEL O TEÑA

Signed on behalf of BVCH SAS UK Branch



0008

**Certification Body Address: 5th Floor, 66 Prescott Street, London, E1 8HG, United Kingdom**

**Local office: 5th Floor, 66 Prescott Street, London, E1 8HG, United Kingdom**

Further clarification regarding the scope and validity of this certificate, and the applicability of the management system requirements, please call: +44 (0) 207 550 8998.



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Scope of certification

Site Name	Site Address	Site Scope
BOC Limited - Woking (HO)	Forge, 43 Church Street West, Woking, Surrey, GU21 6HT, United Kingdom	Manufacturing, packaging and distribution of food grade, high purity, industrial, medical and pharmaceutical gas. Design, project management, supply, installation and maintenance of gas production, storage, pipework, equipment and process solutions. Provision of gas and equipment for oxygen therapy. Formulation of gas filling recipes. Analytical and support services.
Aberdeen	Ellon Road, Bridge of Don, Aberdeen, Aberdeenshire, AB23 8BU, United Kingdom	Distribution of gases.
Athlone	Blyry Industrial Estate, Athlone, N37 W240, Ireland	Provision and maintenance of equipment for home oxygen therapy. Distribution of gases.
Avonmouth	39 Third Way, Avonmouth, Bristol, BS11 9YL, United Kingdom	Maintenance of equipment for home oxygen therapy. Distribution of gases.
Barry	Cardiff Road, Barry, CF63 2YL, United Kingdom	Manufacture and distribution of gases.
Belfast	Prince Regent Road, Castlereagh, Belfast, BT5 6RW, United Kingdom	Packaging and distribution of gases. Cylinder inspection. Assembly / refurbishment of multi cylinder packs / bundles. Provision of gas and equipment for oxygen therapy. Design, supply, installation and maintenance of gas production, storage, pipework and equipment.

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Scope of certification

Site Name	Site Address	Site Scope
Birtley	Shadon Way, Birtley, County Durham, DH3 2SW, United Kingdom	Distribution of gases.
Brinsworth	Bawtry Road, Brinsworth, Rotherham, S60 5NT, United Kingdom	Manufacture, packaging and distribution of gases. Design, project management, supply, installation and maintenance of gas production, storage, pipework, equipment and process solutions. Analytical and support services.
Bristol	Whitby Road, Avon, Bristol, BS4 3QH, United Kingdom	Packaging and distribution of gases.
Cardiff	East Moors Road, Cardiff, CF24 5EE, United Kingdom	Distribution of gases.
Cardiff Bay	Clipper Road, Cardiff, East Glamorgan, CF10 4ED, United Kingdom	Manufacture and distribution of gases.
Carlisle	Telford Road, Carlisle, CA1 3NN, United Kingdom	Distribution of gases.
Corby	Weldon Road, Corby, NN17 5UD, United Kingdom	Distribution of gases.
Cork	Little Island Industrial Estate, County Cork, Ireland	Manufacture, packaging and distribution of gases.
Coventry	Terry Road, Coventry, CV1 2BE, United Kingdom	Distribution of gases.
Crawley	Fleming Way, Crawley, RH10 9NW, United Kingdom	Packaging and distribution of gases.

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Derby	Raynesway, Derby, Derbyshire, DE21 7BD, United Kingdom	Provision of gas and equipment for home oxygen therapy. Distribution of gases.
Dublin	Unit 10, John F Kennedy Drive, Dublin 12, Ireland	Customer services support. Manufacture, packaging and distribution of gases. Design, supply, installation and maintenance of gas production, storage, pipework and equipment.
Ellesmere Port	Poole Hall industrial Estate, Poole Hall Road, Ellesmere Port, CH66 1ST, United Kingdom	Distribution of gases.
Eynsham	Wharf Road, Eynsham, Witney, OX29 4BP, United Kingdom	Helium liquification plant management and facilitation of helium supply for MRI magnets manufacture.
Fawley	Charlesten Road, Hardley, Hythe, Southampton, SO45 3NX, United Kingdom	Manufacture and distribution of gases.
Glasgow	Priestley Way, Cambuslang, Glasgow, G72 7HN, United Kingdom	Packaging and distribution of gases.
Grangemouth	Wholeflats Road, Grangemouth, FK3 9UY, United Kingdom	Manufacture and distribution of gases.
Greenwich	6 Peninsular Park Road, London, SE7 7TZ, United Kingdom	Distribution of gases.
Harlow	River Way, Harlow, CM20 2DP, United Kingdom	Provision of gas and equipment for home oxygen therapy. Distribution of gases.

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Immingham	Hobson Way, Stallingborough, Immingham, DN41 8DZ, United Kingdom	Manufacture, packaging and distribution of gases. Cylinder inspection.
Inverness	6 Seafield Road, Longmans Industrial Estate, Inverness, IV1 1SG, United Kingdom	Distribution of gases.
Kilkenny	Hebron Industrial Estate, Hebron Rd, Kilkenny, County Kilkenny, Ireland	Distribution of gases.
Leeds	Geldered Road, Leeds, LS12 6DG, United Kingdom	Distribution of gases.
Leith	Carron Place, Salamander Industrial Estate, Leith, Edinburgh, EH6 7LR, United Kingdom	Distribution of gases.
Limerick	Dock Road, Limerick, County Limerick, Ireland	Distribution of gases.
Liverpool	55-56 Little Howard Street, Liverpool, L3 7AX, United Kingdom	Distribution of gases.
Margam	Longlands Lane, Margam, Port Talbot, SA13 2NS, United Kingdom	Manufacture and distribution of gases.
Middlesbrough	Tees Dock Road, Middlesbrough, TS6 7RT, United Kingdom	Manufacture and distribution of gases.
Morden	24 Deer Park Road, Morden, SW19 3UF, United Kingdom	Packaging of gases.
Motherwell	Chapelknowe Road, Motherwell, ML1 5LF, United Kingdom	Manufacture and distribution of gases.

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Newport (Cardiff Road)	Cardiff Road, Newport, NP10 8JY, United Kingdom	Manufacture and distribution of gases.
Newport (Traston Road)	Traston Road, Newport, NP19 4XF, United Kingdom	Manufacture and distribution of gases.
Plymouth	Maxwell Road, Plymouth, PL4 0RT, United Kingdom	Distribution of gases.
Pont-Y-Felin	Croesyceiliog, Cwmbarn, NP44 2YQ, United Kingdom	Manufacture and distribution of gases.
Ravenhead	Stafford Road, St Helens, WA10 3LZ, United Kingdom	Manufacture and distribution of gases.
Reading	Rose Kiln Lane, Reading, RG2 0HP, United Kingdom	Distribution of gases.
Runcorn	Castner Kellner, Weston Point, Runcorn, WA7 4JE, United Kingdom	Manufacture and distribution of gases.
Scunthorpe	Warren Road, Scunthorpe, DN15 6XH, United Kingdom	Manufacture and distribution of gases.
St. Helens	Washway Lane, St. Helens, WA10 6PA, United Kingdom	Manufacture, packaging and distribution of gases.
Swindon	Swindon Road, Swindon, SN3 4QA, United Kingdom	Distribution of gases.
Teesside	Stockton-on-Tees, Teesside, TS2 1TT, United Kingdom	Manufacture and distribution of gases.
Thame	Chinnor Road, Thame, OX9 3NX, United Kingdom	Manufacture, packaging and distribution of gases.
Thetford	20 Burrell Way, Thetford, IP24 3QS, United Kingdom	Distribution of gases.

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Totton	7/8 Brunel Way, Westwood Business Park, Totton, Southampton, Hampshire, SO40 3YS, United Kingdom	Distribution of gases.
Trafford Park	Guinness Road, Trafford Park, Manchester, M17 1PA, United Kingdom	Manufacture and distribution of Carbon Dioxide.
Trostre	Llanelli, Trostre, SA14 9SD, United Kingdom	Manufacture and distribution of gases.
Wembley	East Lane, Wembley, HA9 7PT, United Kingdom	Distribution of gases.
Wolverhampton	Lower Walsall Street, Wolverhampton, WV1 2EP, United Kingdom	Packaging and distribution of gases, cylinder inspection. Assembly / refurbishment of multi cylinder packs / bundles.
Worsley	Priestley Road, Worsley, Manchester, M28 2UT, United Kingdom	Sales and customer services support. Packaging and distribution of gases. Provision of NHS home oxygen therapy contract.

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