1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY

Product name: RS-45
Company identification: see heading and/or footer
Emergency phone numbers: see heading and/or footer

2 COMPOSITION/INFORMATION ON INGREDIENTS

Substance/Preparation: Preparation
Components/Impurities: Contains the following components: 63% w/w Pentafluoroethane (R125) {EINECS No. 206-557-8}/18% w/w Trifluoroethane (R143a) {F+;R12} {EINECS No. 206-996-5}/15.7% w/w 1,1,1,2-Tetrafluoroethane (R134a) {EINECS No. 212-377-0}/3.3% w/w Isobutane (R600a) {F+;R12} {EINECS No. 200-857-2}
EC Nr (from EINECS): Not applicable for preparations

3 HAZARDS IDENTIFICATION

Hazards identification: In high concentrations may cause asphyxiation.
Liquefied gas
Not classified as dangerous preparation.

4 FIRST AID MEASURES

Inhalation: In low concentrations may cause narcotic effects. Symptoms may include dizziness, headache, nausea and loss of co-ordination. In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.
Skin/eye contact: In case of frostbite spray with water for at least 15 minutes. Apply a sterile dressing. Immediately flush eyes thoroughly with water for at least 15 minutes. Obtain medical assistance.
Ingestion: Ingestion is not considered a potential route of exposure.

5 FIRE FIGHTING MEASURES

Specific hazards: Exposure to fire may cause containers to rupture/explode.
Non flammable
Hazardous combustion products: If involved in a fire the following toxic and/or corrosive fumes may be produced by thermal decomposition:
6 ACCIDENTAL RELEASE MEASURES

<table>
<thead>
<tr>
<th>Personal precautions</th>
<th>Evacuate area.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.</td>
</tr>
<tr>
<td></td>
<td>Ensure adequate air ventilation.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Environmental precautions</th>
<th>Try to stop release.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.</td>
</tr>
</tbody>
</table>

| Clean up methods | Ventilate area. |

7 HANDLING AND STORAGE

<table>
<thead>
<tr>
<th>Handling and storage</th>
<th>Suck back of water into the container must be prevented.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Do not allow backfeed into the container.</td>
</tr>
<tr>
<td></td>
<td>Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.</td>
</tr>
<tr>
<td></td>
<td>Refer to supplier's container handling instructions.</td>
</tr>
<tr>
<td></td>
<td>Keep container below 50°C in a well ventilated place.</td>
</tr>
</tbody>
</table>

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Exposure limit value for country</th>
<th>UK: 1,1,1,2-Tetrafluoroethane (R134a) - LTEL: 1000ppm (EH40/2005)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>UK: Isobutane - LTEL: 600ppm; STEL: 750ppm (EH40/2005)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Personal protection</th>
<th>Ensure adequate ventilation.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Do not smoke while handling product.</td>
</tr>
<tr>
<td></td>
<td>Protect eyes, face and skin from liquid splashes.</td>
</tr>
</tbody>
</table>
### 9 PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling point</td>
<td>-44.9 °C</td>
</tr>
<tr>
<td>Critical temperature</td>
<td>77.8 °C</td>
</tr>
<tr>
<td>Relative density, gas</td>
<td>3.7 (air=1)</td>
</tr>
<tr>
<td>Relative density, liquid</td>
<td>1.2 (water=1)</td>
</tr>
<tr>
<td>Vapour Pressure 20°C</td>
<td>10.3 bar(a)</td>
</tr>
<tr>
<td>Solubility mg/l water</td>
<td>Not known, but considered to have low solubility.</td>
</tr>
<tr>
<td>Appearance/Colour</td>
<td>Colourless gas</td>
</tr>
<tr>
<td>Odour</td>
<td>Ethereal</td>
</tr>
<tr>
<td>Flammability range</td>
<td>Non flammable</td>
</tr>
<tr>
<td>Other data</td>
<td>Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.</td>
</tr>
</tbody>
</table>

### 10 STABILITY AND REACTIVITY

Stability and reactivity

- Stable under normal conditions.
- Thermal decomposition yields toxic products which can be corrosive in the presence of moisture.
- May react with aluminium.

### 11 TOXICOLOGICAL INFORMATION

General

- May produce irregular heart beat and nervous symptoms.

### 12 ECOLOGICAL INFORMATION

General

- When discharged in large quantities may contribute to the greenhouse effect.

Global warming factor

- 2652 (CO2=1)

### 13 DISPOSAL CONSIDERATIONS

General

- Avoid discharge to atmosphere.
- Do not discharge into any place where its accumulation could be dangerous.
- Refer to supplier's waste gas recovery programme.
- Contact supplier if guidance is required.

### 14 TRANSPORT INFORMATION

Proper shipping name

- LIQUEFIED GAS, N.O.S. (Pentafluoroethane, 1,1,1-Trifluoroethane)
UN Nr        3163
Class         2
ADR/RID Classification code 2A
ADR/RID Hazard Nr 20
Packing group None
Labelling ADR Label 2.2: non flammable non toxic gas
IMDG EmS codes F-C, S-V
IMDG Marine pollutant No
IATA passenger packing instruction 200
IATA passenger max. quantity/pack 75kg
IATA cargo packing instruction 200
IATA cargo max. quantity/pack 150kg
Other transport information

Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.
Before transporting product containers ensure that they are firmly secured and:
- cylinder valve is closed and not leaking
- valve outlet cap nut or plug (where provided) is correctly fitted
- valve protection device (where provided) is correctly fitted
- there is adequate ventilation.
- compliance with applicable regulations.

15 REGULATORY INFORMATION

Number in Annex I of Dir 67/548 Not applicable for preparations
EC Classification Not classified as dangerous preparation.
Labelling of cylinders
-Symbols Label 2.2: non flammable non toxic gas

16 OTHER INFORMATION

Ensure all national/local regulations are observed.
Asphyxiant in high concentrations.
Keep container in well ventilated place.
Do not breathe the gas.
The hazard of asphyxiation is often overlooked and must be stressed during operator training.
Contact with liquid may cause cold burns/frost bite.
Users of breathing apparatus must be trained.

Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.

Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

This Safety Data Sheet has been established in accordance with the applicable European Directives and applies to all countries that have translated the Directives in their national laws.

End of document.

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